TL FASTENER

Polymer Auger Fasteners

DESCRIPTION

TL Fasteners are designed to mechanically attach rigid insulation board and single-ply membrane to structural cement wood fiber, gypsum and lightweight insulating concrete roof decks.

ADVANTAGES

- ▶ Deep, coarse thread and large root diameter provides increased pullout resistance and shear strength
- ► Made from glass-filled nylon which eliminates corrosion, thermal bridging and condensation
- ➤ TL Plates are specifically designed to lock onto the head of the fastener

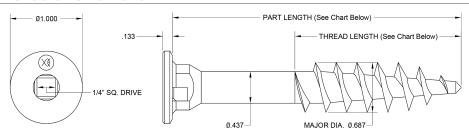
TYPICAL PROPERTIES*

PROPERTY	FASTENERS		
Material	Reinforced Nylon		
Fastener Head	1/4 inch square drive		
Head Diameter	1 inch		
Thread Size	.687 inch		
Shear Strength	875 lbf (thread zone)		



Enlarged to show detail

PRODUCT SPECIFICATIONS



PRODUCT PACKAGING

PART #	PART LENGTH		THREAD LENGTH*		PACKAGING		QTY/
	Inches	мм	Inches	мм	QTY/Bucket	Weight (lb)	PALLET
TL-2000	2	50.8	1.447	36.8	500	12	27,000
TL-2500	2 1/2	63.5	1.947	49.5	500	13	27,000
TL-3000	3	76.2	2.3	58.4	500	15	27,000
TL-3500	3 1/2	88.9	2.3	58.4	500	16	27,000
TL-4000	4	101.6	2.3	58.4	500	19	27,000
TL-4500	4 1/2	114.3	2.3	58.4	500	21	27,000
TL-5000	5	127.0	2.3	58.4	500	23	27,000
TL-5500	5 1/2	139.7	2.3	58.4	500	25	27,000
TL-6000	6	152.4	2.3	58.4	500	26	27,000
TL-6500	61/2	165.1	2.3	58.4	500	28	27,000
TL-7000	7	177.8	2.3	58.4	250	16	13,500
TL-7500	7 1/2	190.5	2.3	58.4	250	16	13,500
TL-8000	8	203.2	2.3	58.4	250	17	13,500
TL-8500	8 1/2	215.9	2.3	58.4	250	19	13,500
TL-9000	9	228.6	2.3	58.4	250	20	13,500
TL-9500	9 1/2	241.3	2.3	58.4	250	21	13,500
TL-10000	10	254.0	2.3	58.4	250	22	13,500
TL-11000	11	279.4	2.3	58.4	250	24	13,500
TL-12000	12	304.8	2.3	58.4	250	26	13,500
TL-13000	13	330.2	2.3	58.4	250	28	13,500
TL-14000	14	355.6	2.3	58.4	250	30	13,500

 $^{^{\}star}$ All values shown are nominal. Thread length measured from tip of the drill point to end of the threads







TL FASTENER

Solid Glass-Reinforced Nylon Fasteners

AVERAGE ULTIMATE PULLOUT VALUES* (lbf)

SUBSTRATE	MIN. EMBEDMENT DEPTH (Inches)					
	1-1/2	2	2-1/2			
Tectum	280	440	595			
3" Insulrock	_	_	365			
Poured Gypsum	_	540	_			

^{*} A pre-drilled 5/8" clearance hole is necessary only when plywood or other rigid materials are fastened to a roof deck. A plate in not required in this application.

INSTALLATION

TL Fasteners can be installed into some cementitious wood fiber decks without predrilling. A pilot hole is required for gypsum and LWIC decks. If pre-drilling is required, contact Performance Roof Systems Technical Services to perform a pullout test to determine drill bit size and pullout values. Pilot holes must be a minimum of ½ inch deeper than the embedment required.

Using the $\frac{1}{4}$ inch drive bit provided and a low rpm screw gun, install the fastener into the deck. Minimum fastener embedment should be 1 ½ inches. TL fasteners should never penetrate the underside of the deck. Care should be taken not to overdrive the fastener to prevent damaging the insulation facer.

PULLOUT TESTING

The strength of different roof decks can vary widely and can be adversely affected by moisture and other conditions. Therefore, it is recommended that a fastener pull test be conducted to help evaluate deck condition and fastener suitability. Contact Performance Roof Systems Technical Services to schedule testing.

APPROVED PLATES

- 3" TL Insulation Plate
- 2" TL Seam Plate





